

DESIGN BY RONAN & ERWAN BOUROULLEC

HAY

PALISSADE HOT GALVANISED COLLECTION



HIGHLIGHTS

- An outdoor collection of hot galvanised tables, benches, chairs, stools, lounge chairs, chaise longue and sofas in varying sizes
- Hot-dip galvanisation involves immersing steel in a liquid zinc bath to prevent rust, ensuring items a longer, maintenance-free lifetime
- Chair and Armchair are stackable up to 8 pcs.
- Suitable for a wide variety of private and public environments
- Qualified for contract use

PALISSADE HOT GALVANISED COLLECTION DESIGN BY RONAN & ERWAN BOUROULLEC

Designed by French brothers Ronan and Erwan Bouroullec, the hot-dip galvanised range was developed to supplement the existing Palissade collection of outdoor furniture. United by a common principle of symmetrical geometry, the collection is engineered to reproduce the same visual simplicity and core strength throughout. Designed in colour and form to integrate effortlessly into a natural landscape or urban setting, Palissade is intended to be used over a longer period of time and become more beautiful over the years. The furniture's longevity is greatly extended by the hot dip galvanisation process, where the steel frames are dipped in molten zinc, forming a resilient coating over the entire steel surface, protecting against corrosion and offering a maintenance-free finish. The collection is particularly suited to outdoor cafés and restaurants, public gardens, or urban spaces.

Ronan & Erwan Bouroullec the Paris-based design brothers from Brittany have been working together since 1998. They have transformed the design industry and offered new perspectives of materiality and purpose. For HAY, they have designed the Palissade Collection, Copenhagen Collection, Can Sofa, Élémentaire Chair, Passerelle Table and Pier System.



Ronan & Erwan Bouroullec



Palissade Table, Palissade Dining Armchair & Palissade Stool | Hot galvanised steel



Palissade Dining Bench | Hot galvanized steel



Palissade Lounge Chair Low | Hot galvanized steel



Palissade | Hot galvanized



Palissade Stool | Hot galvanised steel
Palissade Dining Bench Armrest | Hot galvanised steel



Palissade Chaise Longue | Hot galvanised steel



MATERIALS

PALISSADE COLLECTION
Hot galvanised steel

GLIDER
Plastic glider

COLOUR & FINISH

Please note that the colours are indicative

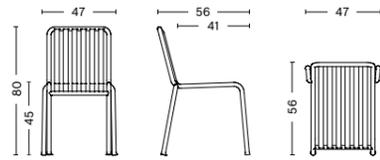


Hot
galvanised
steel

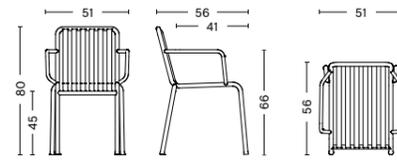
Please make sure to wipe all surfaces before use, as the zinc surface oxidises during transportation and can become humid. This can stain your clothing if it comes into contact with it.



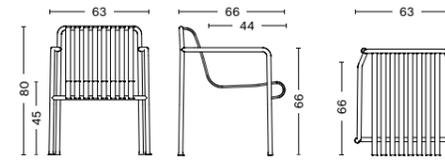
DIMENSIONS | SEATING



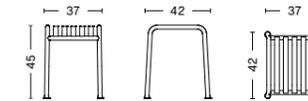
PALISSADE CHAIR
 Width 47 cm
 Depth 56 cm
 Height 80 cm
 Seat height 45 cm
 Seat depth 41 cm



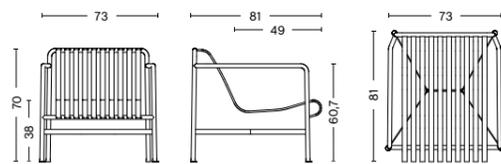
PALISSADE ARMCHAIR
 Width 51 cm
 Depth 56 cm
 Height 80 cm
 Seat height 45 cm
 Seat depth 41 cm



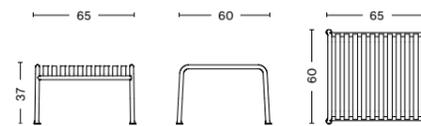
PALISSADE DINING ARMCHAIR
 Width 63 cm
 Depth 66 cm
 Height 80 cm
 Seat height 45 cm
 Seat depth 44 cm



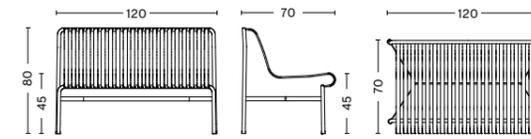
PALISSADE STOOL
 Width 37 cm
 Depth 42 cm
 Height 45 cm



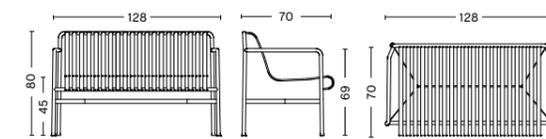
PALISSADE LOUNGE CHAIR LOW
 Width 73 cm
 Depth 81 cm
 Height 70 cm
 Seat height 38 cm
 Seat depth 49 cm



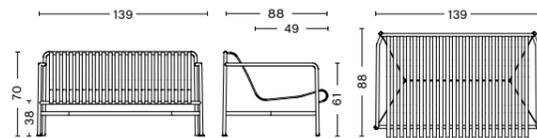
PALISSADE OTTOMAN
 Width 65 cm
 Depth 60 cm
 Height 37 cm



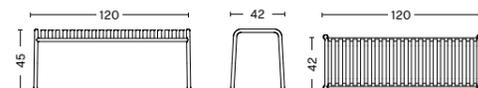
PALISSADE DINING BENCH W/O ARMREST
 Width 120 cm
 Depth 70 cm
 Height 80 cm
 Seat height 45 cm



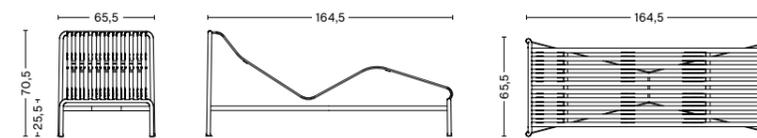
PALISSADE DINING BENCH
 Width 128 cm
 Depth 70 cm
 Height 80 cm
 Seat height 45 cm



PALISSADE LOUNGE SOFA
 Width 139 cm
 Depth 88 cm
 Height 70 cm
 Seat height 38 cm
 Seat depth 49 cm

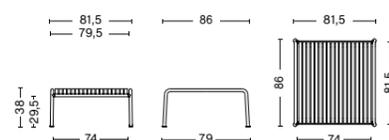


PALISSADE BENCH
 Width 120 cm
 Depth 42 cm
 Height 45 cm

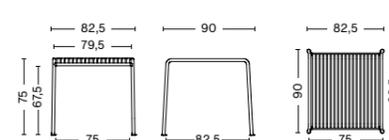


PALISSADE CHAISE LONGUE
 Width 65,5 cm
 Depth 164,5 cm
 Height 70,5 cm
 Seat height 25,5 cm

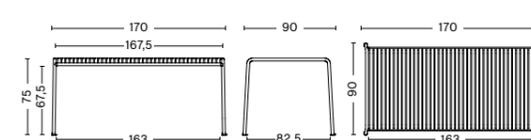
DIMENSIONS | TABLES



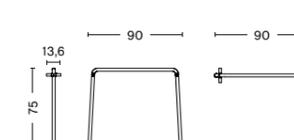
PALISSADE LOW TABLE
 Length 81,5 cm
 Width 86 cm
 Height 38 cm



PALISSADE TABLE
 Length 82,5 cm
 Width 90 cm
 Height 75 cm



PALISSADE TABLE
 Length 170 cm
 Width 90 cm
 Height 75 cm



PALISSADE MIDDLE LEG
 Width 90 cm
 Depth 13,5 cm
 Height 75 cm

PRODUCT INFORMATION

DESIGN YEAR
20X18

COUNTRY OF ORIGIN
Latvia

OPTIONS
Palissade Cushion with an anti-slip backside.
Palissade Fixation Bracket for seating.
Palissade Fixation Bracket for tables.

WARRANTY
HAY provides a 10-year product warranty. Please contact the HAY sales team for further information about the warranty terms and conditions.

CARE & MAINTENANCE
Our Care & Maintenance offers guidance for optimal maintenance of your HAY product.
[LINK TO CARE & MAINTENANCE](#)

SEATING OVERVIEW
The Seating Overview is a guide recommending the ideal number of chairs for different table sizes and variants.
[LINK TO SEATING OVERVIEW](#)

SUSTAINABILITY

HAY focuses on developing long-lasting products that minimise the environmental impact throughout their lifecycle. We prioritise carefully selecting materials, such as recycled content, FSC-certified wood, and water-based lacquer, while continuously increasing the number of eco-certified products. We adhere to strict regulatory requirements, and the majority of our products are tested to meet international standards for strength, durability, and safety.
[LINK TO ENVIRONMENTAL PROFILE](#)

DOWNLOADS

Packshots and lifestyle photos, 2D / 3D files, care and maintenance, instructions, test certificates, product fact sheets, and product presentations are available in our Digital Library at hay.com.
[LINK TO DIGITAL LIBRARY](#)

CERTIFICATES & TESTS | SEATING

EN TEST EN 16139 - L2
Non-domestic seating

EN TEST EN 581-1
Outdoor furniture

EN TEST EN 581-2
Outdoor furniture

EN TEST EN 1022
Domestic furniture seating

CERTIFICATES & TESTS | TABLES

EN TEST EN 15372 - L3
Non-domestic tables

EN TEST EN 581-1
Outdoor furniture

EN TEST EN 581-3
Outdoor furniture



PALISSADE SOFT QUILTED CUSHION COLLECTION

Adding extra comfort and functionality to Palissade's collection of chairs and benches, the Palissade Soft Quilted Cushion is specially formed to fit the majority of the Palissade models. Crafted in fabric with a water-repellent finish, the cushion features an anti-slip backing and is filled with a soft and thick foam crumb and silicon fibre ball padding. The fabric has a high UV resistance, meaning it is fade-resistant with good colour fastness properties. The cushions are available in three colours and can be used all year round.

MATERIALS

OUTDOOR FABRIC

Solution dyed Olefin with water repellent finish

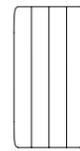
FOAM AND FILLING

30% foam crumb
70% polyester silicone fiber balls

BACKING

Black anti-slip 100% recycled PET with biobased natural rubber coating on the seating surface

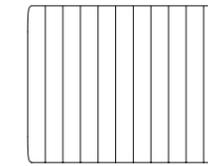
DIMENSIONS



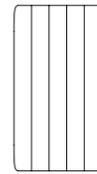
FOR CHAIR & ARMCHAIR
Width 40 cm
Depth 80 cm
Height 6,5 cm



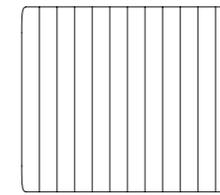
FOR DINING ARMCHAIR
Width 40 cm
Depth 84 cm
Height 6,5 cm



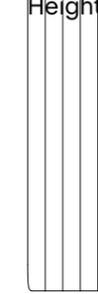
FOR DINING BENCH
Width 110 cm
Depth 89 cm
Height 6,5 cm



FOR LOUNGE CHAIR LOW
Width 50 cm
Depth 94 cm
Height 6,5 cm



FOR LOUNGE SOFA
Width 120 cm
Depth 105 cm
Height 6,5 cm



FOR CHAISE LONGUE
Width 50 cm
Depth 190 cm
Height 6,5 cm

FABRIC COLOUR

Please note that the colours are indicative



Anthracite
Texsilk
Uni ColorS
2657



Sky grey
Texsilk
Uni Colors
2649



Olive
Texsilk
Uni Colors
2497



Iron red
Texsilk
Uni Colors
2230



Cream white
Texsilk
Uni Colors
2730

OPTIONS

Incl. fire retardant interliner (UK).



DIMENSIONS



FOR CHAIR & ARMCHAIR
Width 37 cm
Depth 37 cm
Height 3 cm



FOR DINING ARMCHAIR
Width 41,5 cm
Depth 41,5 cm
Height 3 cm



FOR DINING BENCH
Width 107,5 cm
Depth 43,5 cm
Height 3 cm



FOR LOUNGE CHAIR LOW
Width 52,5 cm
Depth 48 cm
Height 3 cm



FOR LOUNGE SOFA
Width 118,5 cm
Depth 54,5 cm
Height 3 cm

PALISSADE CUSHION COLLECTION

Adding extra comfort and functionality to the Palissade and Palissade Park collections, the Palissade Cushion is specially formed to fit each Palissade model perfectly. Available in two variants depending on the model – a thin, slightly padded variant and a quilted version with Velcro® fastening. All variants feature an anti-slip bottom to keep them securely in place and are crafted in Teflon®-coated fabric for a water-repellent finish. The fabric has a high UV resistance, meaning it is fade-resistant with good colour fastness properties. The cushions are available in four colours and can be used all year round.

MATERIALS

OUTDOOR FABRIC

Solution dyed Olefin with water repellent finish

FOAM

30 mm polyurethane foam

BACKING

Black anti-slip 100% recycled PET with biobased natural rubber coating

FABRIC COLOUR

Please note that the colours are indicative



Anthracite
Texsilk
Uni Colors
2657



Sky grey
Texsilk
Uni Colors
2649



Olive
Texsilk
Uni Colors
2497



Iron red
Texsilk
Uni Colors
2230



Cream white
Texsilk
Uni Colors
2730

OPTIONS

Incl. fire retardant interliner (UK).



PALISSADE QUILTED CUSHION COLLECTION

Adding extra comfort and functionality to the Palissade and Palissade Park collections, the Palissade Cushion is specially formed to fit each Palissade model perfectly. Available in two variants depending on the model – a thin, slightly padded variant and a quilted version with Velcro® fastening. All variants feature an anti-slip bottom to keep them securely in place and are crafted in Teflon®-coated fabric for a water-repellent finish. The fabric has a high UV resistance, meaning it is fade-resistant with good colour fastness properties. The cushions are available in four colours and can be used all year round.

MATERIALS

OUTDOOR FABRIC

Solution dyed Olefin with water repellent finish

FOAM

15 mm polyurethane foam

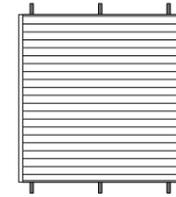
BACKING

Black anti-slip 100% recycled PET with biobased natural rubber coating

DIMENSIONS



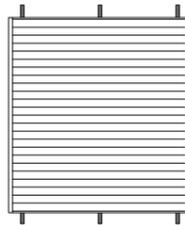
FOR DINING ARMCHAIR
Width 44,5 cm
Depth 103,5 cm
Height 1 cm



FOR DINING BENCH
Width 104,5 cm
Depth 107,5 cm
Height 1 cm



FOR CHAISE LONGUE
Width 49,5 cm
Depth 195 cm
Height 1 cm



FOR LOUNGE SOFA
Width 115,5 cm
Depth 124 cm
Height 1 cm



FOR LOUNGE CHAIR LOW
Width 49,5 cm
Depth 117 cm
Height 1 cm



HEADREST CUSHION FOR CHAISE LONGUE
Width 46,5 cm
Diameter 14 cm

FABRIC COLOUR

Please note that the colours are indicative



Anthracite
Texsilk
Uni Colors
2657



Sky grey
Texsilk
Uni Colors
2649



Olive
Texsilk
Uni Colors
2497



Iron red
Texsilk
Uni Colors
2230



Cream white
Texsilk
Uni Colors
2730

OPTIONS

Incl. fire retardant interliner (UK).



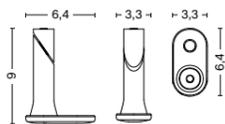
PALISSADE FIXATION BRACKET | SEATING

The Palissade Fixation Bracket is designed to secure the Palissade Chairs, Lounge Chairs, Chaise Longues and Benches to the ground, anchoring the furniture in windy weather and serving as a theft deterrent. The brackets can be used on any surface and are easy to attach to the Palissade product. They come in a set of four and are available in one colour – anthracite.

MATERIALS

FIXATION BRACKET
Powder coated stainless steel with EPDM rubber washer

DIMENSIONS



Width 6,4 cm
Depth 3,3 cm
Height 9 cm
Fixation hole diameter 1 cm

COLOUR & FINISH

Please note that the colours are indicative



Anthracite
powder
coated steel



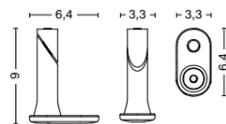
PALISSADE FIXATION BRACKET | TABLE

The Palissade Fixation Bracket is designed to secure the Palissade Table to the ground, anchoring the table in windy weather and serving as a theft deterrent. The brackets can be used on any surface and are easy to attach to the table legs. They come in a set of four and are available in one colour – anthracite

MATERIALS

FIXATION BRACKET
Powder coated stainless steel with EPDM rubber washer

DIMENSIONS



Width 6,4 cm
Depth 3,3 cm
Height 9 cm
Fixation hole diameter 1 cm

COLOUR & FINISH

Please note that the colours are indicative



Anthracite
powder
coated steel



PALISSADE COVER

The Palissade Cover protects and extends the life of your Palissade outdoor furniture, keeping it dry, clean, and safe when not in use. Made from weatherproof and UV-resistant recycled polyester, the cover features secure Velcro fastenings and adjustable buckles, as well as air vents that provide good air circulation and prevent moisture from forming on the inside. Different variants are available to fit the individual furniture models from the Palissade and Palissade Cord collections.

MATERIALS

PALISSADE COVER

Made of 100% recycled Polyester with water repellent finish and with a TPU film on the back. Provides a water column of 5000 mm

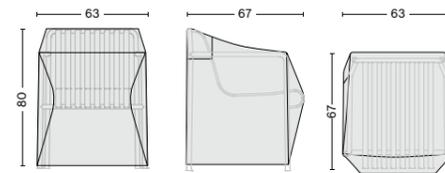
COLOUR & FINISH

Please note that the colours are indicative

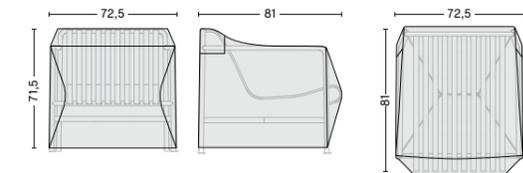


Black

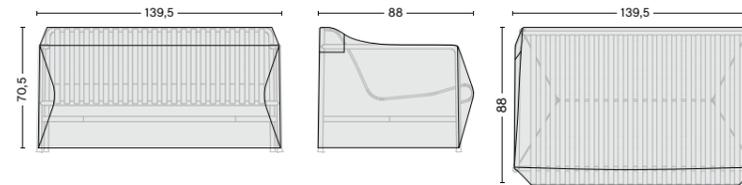
DIMENSIONS



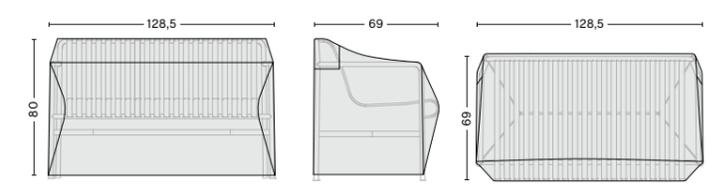
FOR DINING ARMCHAIR
Width 63 cm
Depth 67 cm
Height 80 cm



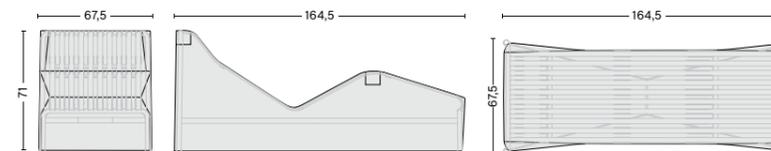
FOR LOUNGE CHAIR LOW
Width 72,5 cm
Depth 81 cm
Height 71,5 cm



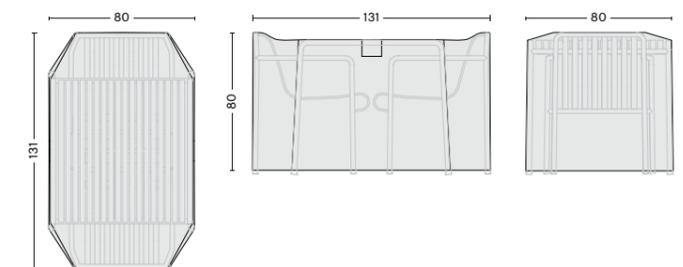
FOR LOUNGE SOFA
Width 139,5 cm
Depth 88 cm
Height 70,5 cm



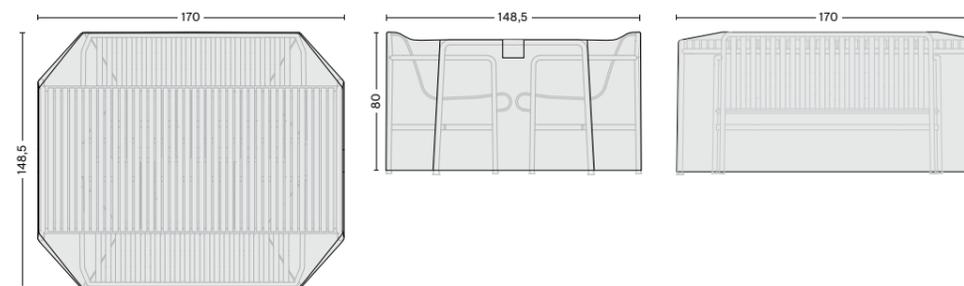
FOR DINING BENCH WITH ARMREST
Width 128,5 cm
Depth 69 cm
Height 80 cm



FOR CHAISE LONGUE
Width 67,5 cm
Depth 164,5 cm
Height 71 cm



FOR TABLE INCL. 2 PCS DINING ARMCHAIR
Length 131 cm
Width 80 cm
Height 80 cm



FOR TABLE INCL. 2 PCS DINING ARMCHAIR
Length 170 cm
Width 148,5 cm
Height 80 cm